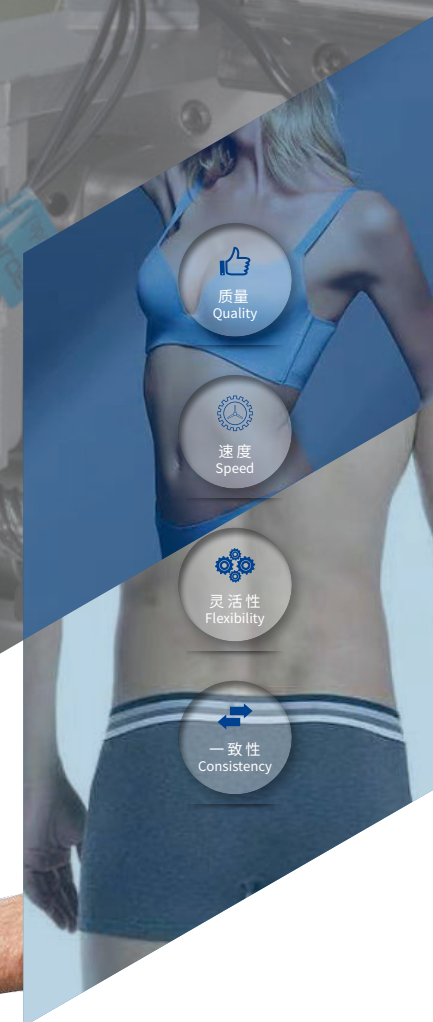


ADVANCED CUSTOMIZATION,
聚焦缝制行业需求不断创新
CONTINUOUSLY INNOVATION



GUANKI INTELLIGENCE
EVERYTHING IS POSSIBLE
广奇智能 一切皆有可能

—
内衣内裤自动化机器系列
AUTOMATIC MACHINE FOR UNDERCLOTHES SERIES



珠海运控瑞奇数控科技有限公司
ZHUHAI YUNKONG RICKY CNC TECHNOLOGY CO., LTD.

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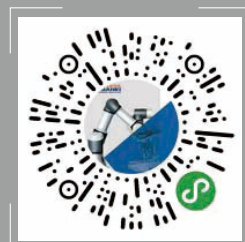
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珠海运控瑞奇数控科技有限公司
ZHUHAI YUNKONG RICKY CNC TECHNOLOGY CO., LTD.



GUANKI



安全
SAFETY



高效
EFFICIENT



稳定
STABLIZE

COMMITTED TO BECOME
THE UNDERWEAR AUTOMATION MACHINE LEADER
致力成为内衣内裤自动化机器领航者

ABOUT US

关于我们

珠海运控瑞奇数控科技有限公司始创于 1998 年，针对自动化智能缝制机械方面技术力量雄厚，综合实力强，我们有丰富的应用经验，深厚的专业底蕴和良好的供应渠道，针对客户的特定需求，可以提供全方位站式的解决方案和服务，公司聚焦缝制机械行业需求不断创新，致力把公司发展成为中国自动化缝制机械设备的领导品牌。2017 年至 2021 年获得国家级高新技术企业称号，2021 年获得高新技术企业成长 100 强，连续 10 年获得广东省守合同重信用企业称号，2020 年度珠海市斗门区工商联系统 - 抗击疫情先进单位。公司拥有发明专利、实用新型专利、外观专利约 90 个。

ZHUHAI YUNKONG RICKY CNC TECHNOLOGY CO., LTD. was founded in 1998, We have strong technical strength and comprehensive strength in automatic intelligent sewing machinery, we have rich application experience, deep professional background and good supply channels, for the specific needs of customers, we can provide a full range of station type solutions and services, the company focused on sewing machinery industry demand innovation We are committed to developing the company into a leading brand of automatic sewing machinery and equipment in China. From 2017 to 2021, it won the title of national high-tech enterprise, won the title of Top 100 high-tech Enterprise Growth in 2021, won the title of Guangdong Province contract-abiding and creditworthy Enterprise for 10 consecutive years, and 2020 Zhuhai Doumen District Federation of Industry and Commerce System - Advanced Unit against the epidemic. The company has about 90 invention patents, utility model patents and appearance patents.



23000⁺ m²
生产厂房
Production building

100⁺ 位
企业人才
Enterprise talent

100⁺ 台
专业设备
Professional equipment

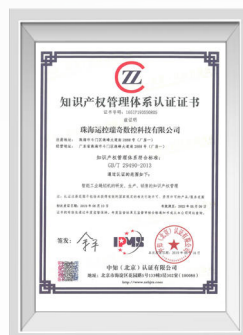
25⁺ 年
行业经验
Industry experience

CERTIFICATE

OF HONOR 荣誉证书

荣誉见证品质，资质彰显实力！
荣誉是社会对我们企业的认可，
也是我们一如既往地高品质的不懈追求。

Honor witnesses quality, qualification shows strength!
Honor is the recognition of our company by the society,
It is also our unremitting pursuit of high quality as always.



BK-SMT30

AUTOMATIC H&E MACHINE

电脑自适应文胸背扣机

应用场景 APPLICATION SCENARIO



不忘初心·砥砺前行

—— 不断成长·致力打造高质产品

Never forget your original intention and forge ahead
Continuous growth · Strive to create high quality products

2023 年

3.0V 2023 年 智能识别，快速换款，简易操作，解放专业技工，操作工就可以操作。
3.0V In2023; intelligent identification, quick change style, easy operation, liberation of professional technicians, operators can operate the machine.

2018 年

2.3V 2018 年 使用 210E 系统，电脑花样编辑，容易操作。电脑系统编辑花样功能，使用维护方便。
2.3V 2018 using 210E system, computer pattern editing, easy to operate. Computer system editing pattern function, easy to use and maintain.

2015 年

2.1V 2015 年广奇自使用背扣机面世，首创智能识别系统，自动识别背扣的大小尺寸，解决行业内无法用机器自动车缝，熟手工人稀缺的难题。
2.1V In 2015, Guangki self-use H&E machine came out, the first intelligent recognition system, automatically identify the size of the hook and eye, to solve the problem that the industry can not use the machine to sew and the scarcity of skilled workers.

2024 年

4.0V 2024 年 享有国家专利；全新的矫正方法保证两边线迹无误；高精度机械手，精准缝制止口；专用文胸收料机构，高效方便；真正无技能缝纫，十分钟上岗，合格率接近 100%；内衣专用机械手协作，实现一人多台机器操作，提高产能 50% 以上；个人产能可达 3000-4000 件 / 天。
4.0V to obtain the national patent in 2024; The new adjustment method ensures that the stitch in both sides are same; High precision manipulator, precise sewing stop; Special bra receiving mechanism, efficient and convenient; Truly unskilled sewing, take only 10 minutes run the machine, the pass rate is close to 100%; Underwear special manipulator cooperation, one person can operate multiple machines, increase more than 50 percent of production capacity; Personal production capacity can reach 3000-4000 pieces/day.

2019 年

2.4V 2019 年 提高操作方法的方便性，增加花样选择的数量。
2.4V 2019 年 Improve the convenience of operation methods and increase the number of pattern choices.

2016 年

2.2V 2016 年 使用 2 代的智能识别系统，提升效率，识别更加精准。
2.2V 2016 use 2 generation of intelligent recognition system, improve efficiency, more accurate recognition.

YOUR SUCCESS
IS THE PILLAR OF OUR ACHIEVEMENT
致力于客户成功 成就自我

9

背扣机
大优势

H&E MACHINE 9 ADVANTAGES

01

只需要 1 个电子夹线器，都是 GUANKI 花样机机头（210EN），系统与 JUKI 通用；
Only one electronic clamp is required, both GUANKI prototype head (210EN), the system is common with JUKI;

02

集多项创新发明专利于一体，行业首创电脑自适应背扣误差大小发明专利，操作方面，只需选取一个花样，点击“背扣录取”输入即完成操作。产品效果已经受各大品牌确认，指定使用；
发明专利 2018100314488 实用新型专利 2017203471072 发明专利 2017102142123 实用新型专利 2016213764893 实用新型专利 2018200582203
Set a number of innovative invention patents in one, the industry's first computer adaptive hook and eye error size; invention patent, in terms of operation, just select a pattern, click "record" to complete the operation. The product effect has been confirmed by major brands and designated for use; invention patent 2018100314488; Utility model patent 2017203471072; Invention patent 2017102142123; Utility model patent 2016213764893; Utility model patent 2018200582203

03

加长后钩，压标更加牢固，换款方便，操作方便；
发明专利 2018100314488 外观设计专利 2019300932620
Lengthen the hook, the pressure label is more firm, easy to change style, easy to operate; invention patent 2018100314488; Design patent 2019300932620

04

自动固定商标位置；
实用新型专利 201822139444X 实用新型专利 2017203471104
Automatically fix the position of the trademark; Utility model patent 201822139444X; Utility model patent 2017203471104

05

背扣机采用专用架构，脚架空间自由，操作舒适；
Automatic H&E machine have special structure, free tripod space, comfortable operation;

06

机针冷却装置，防止产品断纱、断线；
The cooling device of the machine needle prevents the product from breaking yarn and thread;

07

三钩结构，合理方便；
Three-hook structure, reasonable and convenient;

08

可根据产品档次、要求，设定误差值；
According to the product grade, requirements to set the error value;

09

可方便内标的车缝。
实用新型专利 2017203471104
Can facilitate the sewing of the inner mark.
Utility model patent 2017203471104

背扣机 - 优势对比

AUTOMATIC H&E MACHINE

- ADVANTAGE COMPARISON



广奇机器
Guanki machine



市场款
Market model

01 换款对比 Exchange comparison

Guanki

VS

其他家的机器
Other machine

不需要
Unnecessary

VS

需要测量选择花样
Need to measure selection patterns

不需要
Unnecessary

VS

需要手动输入保存花样
Need to manually enter and save pattern

快速调整压脚和压板
Quickly adjust press foot and press plant

VS

需要放入和退出大小扣来调整压脚和压板
Size buttons need to be put in and out to adjust the press foot and press plate

自动调整 Automatic adjustment

VS

扩大或缩小花样，需要每个款式输入 6-10 个花来减少误差
To expand or reduce the pattern, you need to input 6-10 pattern per style to reduce the error

操作工就可以简易操作，一次快速高精度准确完成
Operator can easily operate the machine, can complete style change with high precision by one time correctly

VS

换新款需要保存旧款式，再要有经验的技工来重复操作，要用 15-30 分钟才能够完成。通常不能一次完成换款，需要 2-3 次才能完成，额外需要 1-2 小时，导致耽误生产计划
Change new style needs to save the old style firstly. it takes 15-30 minutes to repeat this operation by professional technician. it can't be completed by one time normally, it takes 2-3 times to complete the style change cause production delay.

1.1 分钟快速换款
如果需要换回原来的款式只需要重新输入数值，也可以直接需要换回原来的款式
1.1 minutes quick exchange
If you need to change back to the original style, you only need to re-enter the value, or you can directly change back to the original style

VS

需要 15-30 分钟换款
只能找回原来的花样再重新录入回原来的款式
It takes 15-30 minutes to exchange
Can only find the original pattern and re-enroll back to the original style

02 质量对比 Quality comparison

检查质量只需要调整高度
To check the quality, just adjust the height

VS

需要调整大小扣的中心位置来检查质量
Need adjust the hook and eye centre position to check the quality

质量 99% 合格
99% pass rate

VS

80% 的合格率
80% pass rate

03 精度对比 Precision comparison

0.01mm 的误差
0.01mm error

VS

1mm 的误差
1mm error

04 体积对比 Volume contrast

体积小，高度可调节，伸缩面板，节省场地成本，采用专用钢构，稳固安全
Small size, adjustable height, telescopic panel, saving site cost, using special steel structure, stable and safe

VS

体积大，增加场地成本
Large volume, increase the cost of the site

GLK-BK2000-22

AUTOMATIC H&E MACHINE

自动抓取自适应文胸背扣机

广奇自动化缝纫机
GUANKI
AUTOMATIC SEWING MACHINE



应用场景 APPLICATION SCENARIO



产品特点 FEATURES

1. 享有国家专利。
 2. 全新矫正方法，两边线迹保证尺寸无误。
 3. 高精度机械手，精准缝制止口。
 4. 专用文胸收料机构，高效方便。
 5. 真正无技能缝纫，十分钟上岗，合格率接近 100%。
 6. 内衣专用机械手协作，实现一人多台机器操作，提高产能 50% 以上。
 7. 个人产能可达 3000-4000 件 / 天。
1. Hold national patent.
 2. The new correction method, the two sides of the stitch to ensure the size is correct.
 3. High-precision manipulator, precise sewing mouth.
 4. Dedicated bra collection mechanism, efficient and convenient.
 5. The real unskilled sewing, ten minutes of employment, the pass rate is close to 100%.
 6. Underwear special robots collaborate to achieve more than one machine operation for one person, increasing productivity by more than 50%.
 7. Individual production capacity can reach 3000-4000 pieces/day

GLK-JD00B

AUTOMATIC STRAP MAKE MACHINE

全自动高精度肩带机



应用场景

APPLICATION SCENARIO



产品特点

FEATURES

1. 高精度长度:特有的长度控制机构, 误差精确度控制在2MM以内。

2. 方便快捷:改善送扣机构, 减少换款调机时间, 达到5分钟换款。

3. 高品质:实现自动化操作一致, 品质控制稳定。

4. 减少人员及设备, 降低成本。
1. High precision length: unique length control mechanism, the error precision is controlled within 2MM.

2. Convenient and fast: improve the delivery mechanism, reduce the time for changing the adjustment, and achieve the change of 5 minutes.

3. High quality: consistent automation and stable quality control.

4. Reduce personnel and equipment and reduce costs.

技术参数

TECHNICAL-PARAMETERS

型号 Model	GLK-JD00B
产品描述 Product description	冷刀切加缝机缝纫or超声波切加缝机缝纫 Cold knife cut and sewing & Ultrasonic cut and sewing
使用电源 Power used	220V单相 50/60Hz(必须有地线) 220V Single phase 50/60Hz (must be a earth wire)
使用空压 Working air pressure	0.5Mpa(5Kgf/cm²)
缝纫机头 Machine head	JUKI LK-1900
带子可调幅度 The wide of shoulder strap	8-30mm (20mm以上需要定制) 8-30mm (Wider than 20mm needs to be customized)
控制系统 Control system	微型计算机控制 Microcomputer control
生产能力 Productivity	5秒/条 (以完成一条带子的尺寸为300mm) 5 seconds/piece (To the complete shoulder strap size is 300mm)
完成尺寸 Finished size	220-600mm
机器尺寸 Machine dimesion	1835mm(长Length)×1205mm (宽Width)×1430mm (高Height)



GLK-JD00B-01

SEMI-AUTOMATIC STRAP MAKE MACHINE

半自动肩带机



技术参数

TECHNICAL-PARAMETERS

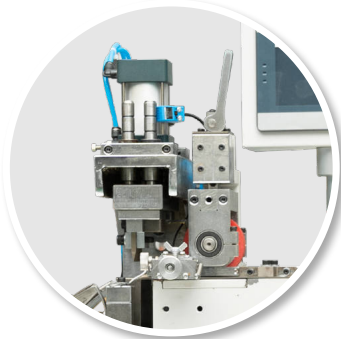
型号	GLK-JD00B-01
Model	
产品描述	缝纫机缝纫
Product description	Machine sewing
使用电源	220V 单相 50/60Hz (必须有地线)
Power used	220V Single phase 50/60Hz (must be a earth wire)
使用空压	0.5Mpa(5Kgf/cm²)
Working air pressure	
缝纫机头	JUKI LK-1900
Machine head	
带子可调幅度	8-30mm (20mm 以上需要定制)
The wide of shoulder strap	8-30mm (Wider than 20mm needs to be customized)
控制系统	微型计算机控制
Control system	Microcomputer control
生产能力	16-20 条 / 分
Productivity	16-20per/min
完成尺寸	13-15mm
Finished size	
机器尺寸	730mm(长 Length)*800mm (宽 Width)*1270mm (高 Height)
Machine dimesion	
可选产品	9 扣或 O 扣或三角扣
Optional product	9 Ring or O ring or Triangle ring
	9 字扣供应装置 (跟缝纫机分装)
	9 Ring supply device (separate package with sewing machine)
	圆扣供应装置 (跟缝纫机分装)
	O Ring supply device (separate package with sewing machine)
	三角扣供应装置 (跟缝纫机分装)
	Triangle ring supply device (separate package with sewing machine)



GLK-CSB

ULTRASONIC BACK BUTTON MICROTOME

超声波背扣切片机



技术参数

TECHNICAL-PARAMETERS

型号 Model	GLK-CSB		
机械类型 The machine type	公钩母钩 Cutting hook tape & cutting eye tape		
生产能力 Productivity	70-90(个 / 分钟 pcs/min)		
使用电源 Power Supply	三相 (3-phase) 200V-240V(50/60Hz) 单相 (Single phase) 200V-240V(50/60Hz)		
功率 Power	2000W		
气压 Air Pressure	0.5Mpa (5Kgf/cm²)		
切带规格 Cutting tape size	母钩 1 列 Eye tape 1 row		特殊指定 Specially specified
	母钩 2 列 3 列 Eye tape 2rows 3rows	27mm-76mm	标准 Standard
	母钩 4 列 Eye tape 4rows	78mm	特殊指定 Specially specified
	公钩平切 Hook(Flat cutting)	16mm-38mm	标准 Standard
	公钩折叠切 Hook(Fold cutting)	12mm-38mm	标准 Standard
机器尺寸 Machine dimesion	1450mm(长 Length)X530mm (宽 Width)X1350mm (高 Height)		
设定切割数量 Cutting quantity setting	到达预先设定的切割数量时, 机器自动停止 When it reaches the cutting quantity set in advance,the machine stops automatically		
特殊指定 Specially spevcified	刃切装置 Cutting device		
机器本身不包括道具在内 Without included cutter with machine.			

钩扣钉缝机



GLK-QK
RING BUCKLE NAIL SEWING MACHINE

圈扣钉缝机

应用场景 APPLICATION SCENARIO



技术参数 TECHNICAL-PARAMETERS

型号 Model	GLK-GK			GLK-QK		
机械尺寸 Machine dimesion	长 (Length) 1080mm	宽 (Width) 610mm	高 (Height) 1620mm	长 (Length) 860mm	宽 (Width) 610mm	高 (Height) 1620mm
使用电源 Power used	三相 (3-phase)200V-240V(50/60Hz) 单相 (Single phase) 200V-240V(50/60Hz)					
最高缝速 Max sewing speed	3,000rpm					
缝纫机头 Machine head	LZ2280 高速曲折缝纫机 LZ2280 High speed zigzag sewing machine					
钩扣 Hook&Eye	固定尺寸 (按顾客要求) Fixed size(as customers requested)					
带子 Tape	夹更换式 (顾客要求) Can change folder for making different size eye/hook tape (as customers requested)					
操作控制面板 (缝制尺寸) Operating control panel (sewing size)	钩扣间距可变范围 9.6mm-300mm The adjustable range of the distance between the buttons is9.6mm-300mm 摆针横针间距可调 1.65mm-3.0mm The distance of transverse needle can adjust from 1.65mm-3.0mm 直线部分针数可变 The number of stitches is variable for the straight part. 记入 叫出方式 Log-on and call-out patterns					
生产能力 Production capacity	扣环 90-130 粒 / 分 90-130 pieces/minute					
生产率 Rate of production	2.5m(1 分 /1 minute)/19mm 间隔 (distance)、22 针 (needle)					
此外本机器还具备检测出钩扣带子的断环，自动补正缝制钩扣的排列以及计算缝制个数等各种功能 The machine has the function of automatic detection. Such as: if lack of hook & eye, lack of tape, machine will stop, tracking hook& eye, count the number of piece and so on						



文胸贴合布扣穿扣机



技术参数 TECHNICAL-PARAMETERS

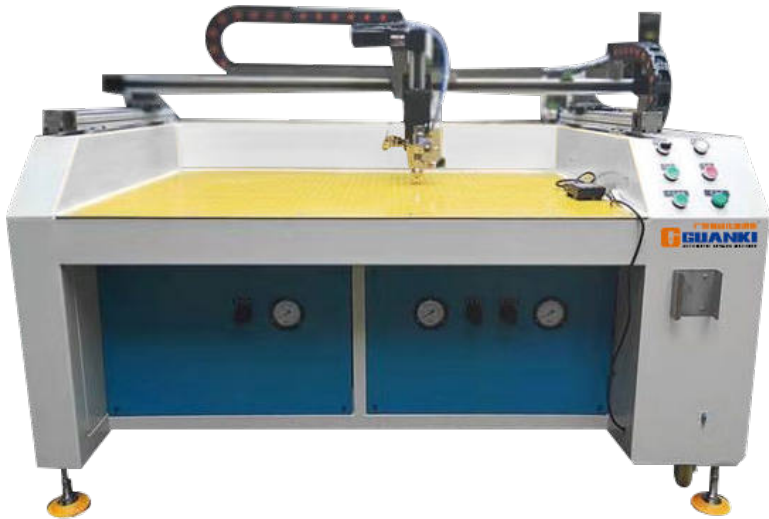
型号 Model	GLK-TH-CK		
机械尺寸 Machine dimesion	长 (Length) 1080mm	宽 (Width) 610mm	高 (Height) 1620mm
使用电源 Power used	三相 (3-phase)200V-240V(50/60Hz) 单相 (Single phase) 200V-240V(50/60Hz)		
最高缝速 Max sewing speed	3,000rpm		
缝纫机头 Machine head	LZ2280 高速曲折缝纫机 LZ2280 High speed zigzag sewing machine		
钩扣 Hook&Eye	固定尺寸 (按顾客要求) Fixed size(as customers requested)		
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生产能力 Production capacity	扣环 90-130 粒 / 分 90-130 pieces/minute		
生产率 Rate of production	6m(1分 /1 minute)/19mm 间隔 (distance)、22 针 (needle)		
此外本机器还具备检测出钩扣带子的断环，自动补正缝制钩扣的排列以及计算缝制个数等各种功能 The machine has the function of automatic detection. Such as: if lack of hook & eye, lack of tape, machine will stop, tracking hook& eye, count the number of piece and so on			



GLK-DJ

AUTOMATIC CLICKING GLUE MACHINE FOR BRA

自动文胸点胶机



产品特点 FEATURES

1. 节省人力：操作简单，人工只需要把裁片放入机器固定位置即可。
 2. 节约成本：相比于手动喷胶，节省了人工的劳动强度以及钢板仓储管理成本，机器程式可以设定多个裁片的程式，省去了人工找范本的烦恼。
 3. 制版：教导型与仿型共同组建，无需专业人员圆形修改简易，通达 USB 界面可读写 AUTO CAD 或 Corel DAW 转换成的 PLT 格式的加工档。
 4. 应用范围广：适用于鞋头、手袋、箱包、家具、礼品包装及皮具厂等大量需要喷胶部位，无论是皮革、布料及真皮均可完成设定的连动轨迹。
 5. 本机所采用零部件均系进口与合资生产，确保机器品质。
1. Saving manpower: the operation is simple, and the manual only needs to put the piece into the fixed position of the machine.
 2. Cost saving: Compared with hand glue, it saves manual labor intensity and steel storage management cost. The machine program can set multiple pieces of the program, eliminating the trouble of manually looking for a template.
 3. Plate-making Educational and copying are jointly constructed without professional graphics modification. It can read and write the PLT format file converted by AUTO CAD or Corel DAW on the USB interface.
 4. Wide range of application suitable for shoes handbags.,furniture gift packaging and leather factories and other parts that need spaying glue. regardless of leather, cloth and leather can complete the set trajectory.
 5. The parts and components used in this machine are imported and jointly produced to ensure the quality of the machine.

技术参数 TECHNICAL-PARAMETERS

型号 Model	GLK-DJ
工作范围 Scope of work	800*550mm
电压 Voltage	单相 220V (AC)
功率 Power	1.55kW
工作速度 Speed	0-1000mm/s 2-4 秒 / 片 (视具体喷胶长度为准)
误差值 Error value	0.1-0.5mm
机器尺寸 Size	1280*800*1380mm
净重 Net weight	520kg

应用场景 APPLICATION SCENARIO

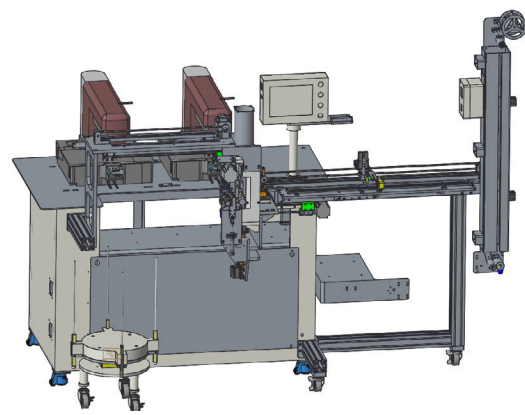


GLK-XJ2000-01

AUTOMATIC RING MAKE MACHINE

新型高精度自动防错位橡筋机

应用场景 APPLICATION SCENARIO



GLK-XJ2000-01 双头橡筋机
DOUBLE HEAD AUTOMATIC RING MAKE
MACHINE



GLK-XJ2000-01 新型高精度自动防错位橡筋机
AUTOMATIC RING MAKE MACHINE

产品特点 FEATURES

1. 一键切换功能。
2. 可以做最小尺寸（最小周长达 14cm）。
3. 高精度、误差小功能（误差 2mm 以内）。
4. logo 自动快速识别功能（以最快的速度 logo 对字，中分，拼接）。
5. 产成品接口平整、结实不散口、没有碎结头。
6. 送料板不会产生摩擦，污染产品，产成品线迹非常漂亮。
7. 高效率，最高快速可达 5 秒一个。
8. 反应速度快，灵敏的检测底线和断线、精准停车。

1. One-button switching function.
2. Can do the smallest size (minimum circumference up to 14cm).
3. High precision, small error function (within 2MM error).
4. Logo automatic fast recognition function (to the fastest speed logo on the word, in the middle, stitching)
5. Finished product interface is flat, strong and not loose, no broken knots.
6. The feeding plate will not produce friction, pollute the product, and the finished product stitch is very beautiful.
7. High efficiency, the highest speed up to 5 seconds.
8. The reaction speed is fast, sensitive detection of the bottom line and disconnection, accurate parking.

GLK-XJ210E-01

AUTOMATIC RUBBER SPLICING MACHINE

全自动橡筋拼接机

应用场景 APPLICATION SCENARIO



技术参数 TECHNICAL PARAMETERS

机头图样 Nose pattern	GLK-XJ210E-01
平缝 Sewing	-
两倍摆梭 Two fold swing	2
范围 Range	220mm*100mm
针距 Stitch	0.05*12.7mm
剪刀图案 Scissors pattern	-
气动扫线 Pneumatic sweeping	-
转速图案 Speed pattern	2700
耗气量 Gas consumption	1.8L



GLK-XJ210E-01 全自动橡筋拼接机
AUTOMATIC RUBBER SPLICING MACHINE



GLK-SJ22

FULLY AUTOMATIC ELASTIC RING
ATTACHED MACHINE

内裤自动上松紧带机

设备优点 EQUIPMENT ADVANTAGES

稳定的缝制尺寸，可提高后道工艺效率。
对接稳定，从始至终均可获得稳定的高品质，高质量产品。

Stable sewing size can improve the efficiency of the
subsequent process.
The docking is stable, and stable high-quality and high-
quality products can be obtained from beginning to end.

电压要求 220V
WOLTAGE REOUIREMENT

产品优势 PRODUCT ADVANTAGE

① 一人可操作多台机器，降低人工缝制难度标准化生产，无需技能工操作。One person can operate multiple machines, reducing the difficulty of manual sewing, standardized production, no need for skilled workers to operate.

② (以周为维度计算故障时长 / 周运转时间) < 0.5%。
(Calculate the failure time / weekly operating time in weekly dimension) < 0.5%.

③ 起针和尾端收针的线迹对齐，误差1mm 以内。
The stitches of the starting needle and the end narrowing needle are aligned, and the error is within 1mm.

④ 配置我们特有的自动上松紧带系统。
With our own unique automatic elastic band attached system.

⑤ 网底线内包的止口宽度均匀。
The width of the mouth of the inner bag of the net bottom line is uniform.

⑥ 除铺放料，全过程无需人员操作维护。
Except for laying and unloading, the whole process does not require personnel to operate and maintain.

⑦ 自动对边，自动车缝，自动收腰，超高的生产效率，降低了操作时对于专业技能的要求。
Automatic edge alignment, automatic sewing, automatic waist reduction, ultra-high production efficiency, reducing the requirements for professional skills during operation.

⑧ 红外线对接，能使布料与松紧带始终在一条线上。
Infrared butt joint, can make the fabric and elastic band always be in the same line.

⑨ 100% 棉质沙线的高速车缝。
High-speed sewing with 100% cotton sand thread.

⑩ 手机小程序在线 24 小时无忧在线报检报修便捷高效。
Mobile phone small program online 24 hours worry-free online inspection and repair.

技术参数 TECHNICAL PARAMETERS

最高车缝速 Maximum sewing speed	4500rpm	气压要求 Air pressure requirements	>4Bar
可缝制范围 Sewing size	27-60cm(对折中心距) center distance of fold in halif	耗气量 Gas consumption	190L/min
松紧带宽度 Elastic band width	15-45mm	机器外形尺寸规格 Machine dimensions	1200mm*1100 mm*1860mm
IOT 物联对接 (订购时请选配) IOT interconnection(Please select it when ordering)		产能 Capacity	每个小时 240 到 300 件 240-300pcs/h



GLK-101 超声波接驳机
GLK-101 Ultrasonic feeder



GLK-108 复合机
SH-108 Composite machine



GLK-109 气动拉力机
GLK-109 Pneumatic tension machine



GLK-106A 三工位冷热压裤头机
GLK-106A Three station cold and hot press pant head machine



GLK-107 后中加胶机
SH-107 Rear middle glue feeder



GLK-701 上胶机
GLK-701 Gluing machine



GLK-801 折边机
GLK-801 Folding machine



GLK-102 裤比压烫机
GLK-102 Trouser press



GLK-105 小定位机
GLK-105 Small positioning machine

GLK-701
GLUING MACHINE

上胶机



应用场景 APPLICATION SCENARIO



适用范围 APPLICABLE SCOPE

1. 无痕男女士内裤各部位上胶切边、贴条。
2. 无痕 T 恤各部位，上胶、切边、贴条。
3. 无痕衬衫各部位，上胶、切边、贴条。
4. 无痕文胸各部位，上胶、切边、贴条。
5. 无痕眼罩各部位，上胶、切边、贴条。
6. 无痕袖套、护膝，上胶、切边、贴条。
7. 适合所有无痕产品上胶、切边、贴条。

设备优点 EQUIPMENT ADVANTAGES

1. 上下胶轮速度可独立调节。
2. 发热槽可独立调节温度（预热槽）。
3. 胶槽有活动，与固定两种，可根据加工产品选配。
4. 吹风模式，有内吹风，与外吹风两种，可根据加工产品选配。
5. 对上点胶，与片胶是首选设备。
6. 轮子式结构原理，可适合直线，弧度各部位上胶、切边、贴条。
7. 加长导热槽及预热系统。
8. 可调柄调节上下轮高度。

技术参数 TECHNICAL-PARAMETERS

速度 Roller speed	0-7cm/s	气压 Ompressed air	0.5Mp	胶轮宽度 Roller width	6/8/10/15 及订做 Or customized	切刀速度 Cutter speed	0-30000 转 rpm
温度 Nozzle temp	0-300℃	电源 Power supply	220V/240VAC/110VA	功率 Power	1200W	发热槽宽度 Heating tank width	6/7/8/9/10/12/15mm 及订做 Or customized
净重 Net weight	77kg		机身尺寸 Dimension		1210*560*1180mm		
木箱总重 Total weight	126kg		出口木箱尺寸 Dimension		1270*640*1430mm		



GLK-801
FOLDING MACHINE

折边机



应用场景 APPLICATION SCENARIO



适用范围 APPLICABLE SCOPE

1. 无痕男、女士内裤，各部位折边、包边。
2. 无痕 T 恤，袖口，下摆，后领折边、包边。
3. 无痕衬衫领口，下摆袖口，折边、包边。
4. 无痕袖套、护膝、折边、包边。

设备优点 EQUIPMENT ADVANTAGES

1. 上下皮带可独立调节速度。
2. 特殊设计加长上下皮带发热装置，使产品粘得更牢。
3. 冷、热吹风平衡机体温度，工人操作更舒适。
4. 最适合直线折边，速度快，粘合性能好。

技术参数 TECHNICAL-PARAMETERS

速度 Roller speed	0-7cm/s	气压 Ompressed air	0.5Mp	皮带宽度 Belt width	12/20/25/30mm 及订做 Or customized
温度 Nozzle temp	0-300℃	电源 Power supply	220V/240VAC/110VA 50Hz/60Hz	功率 Power	1200W
净重 Net weight	74kg		机身尺寸 Dimension		1210*560*1200mm
木箱总重 Total weight	104kg		出口木箱尺寸 Dimension		1270*640*1390mm

GLK-101
ULTRASONIC FEEDER

超声波接驳机



适用范围 APPLICABLE SCOPE

1. 男士裤腰头的无缝接驳。

2. 适合所有需加工成圆型的接驳。

3. 可自由设定所加工产品的长度。

4. 圆型运动围的下摆自动接驳。
1. Seamless connection of men's waistband.

2. It is suitable for all connections that need to be processed into circle.

3. The length of processed products can be set freely.

4. Automatic connection of the lower hem of the round sports circle.

设备优点 EQUIPMENT ADVANTAGES

1. 代替以前的手动接驳机。

2. 参数设定后，自动送料与接驳。

3. 裁切尺寸标准一次成型。
1. Replace the previous manual feeder.

2. After parameter setting, automatic feeding and connection.

3. Cutting size standard one time forming.

技术参数 TECHNICAL-PARAMETERS

溶切时间 Hot pressing time	0.4S	气压 Ompressed air	0.6Mp
电源 Power supply	220V-240V/110V	功率 Power	2000W
净重 Net weight	174kg	机身尺寸 Dimension	1350*550*1280mm



GLK-102
TROUSER PRESS

裤比压烫机



适用范围 APPLICABLE SCOPE

1. 男士内裤、裤脚的后道压烫定型。

2. 一片式女裤的压烫定型。

3. 点胶工艺的压烫定型。
1. Men's underpants and trouser legs are pressed and shaped at the back.

2. Pressing and shaping of one piece women's trousers.

3. Press setting of dispensing process.

设备优点 EQUIPMENT ADVANTAGES

1. 自动往返工作。

2. 上模温度单独控制。

3. 工作尺寸 600mmx600mm。
1. Automatic round trip.

2. The upper mold tmperature is controlled separately.

3. Working sie 600mmx600mm.

技术参数 TECHNICAL-PARAMETERS

压烫时长 Pressing time	17s about	气压 Ompressed air	0.6Mp
电源 Power supply	220V-240V/110V	功率 Power	6500W
工作温度 Working temperature	180°C	机身尺寸 Dimension	2100*780*1700mm

应用场景 APPLICATION SCENARIO



GLK-106A

THREE STATION COLD AND HOT PRESS PANT HEAD MACHINE

三工位冷热压裤头机



适用范围 APPLICABLE SCOPE

1. 无痕男裤包边腰头工艺的定型压烫。

2. 无痕运动围的后道工艺的压烫定型。

3. 适合所有圆筒型的后道工艺压烫定型。
1. Shaping and pressing technology of seamless men's trousers hemming waist.

2. Pressing and shaping of the back process of traceless sports enclosure.

3. It is suitable for pressing and shaping of all cylindrical back pass processes.

设备优点 EQUIPMENT ADVANTAGES

1. 12 秒可完成一条男裤的后道压烫工艺。

2. 垂直吊挂式压烫，不打折，效果更好。

3. 省掉烫斗工艺。
1. The back pressing process of a pair of men's trousers can be completed in 12 seconds.

2. Vertical hanging press ironing, no discount, better effect.

3. Save iron technology.

技术参数 TECHNICAL-PARAMETERS

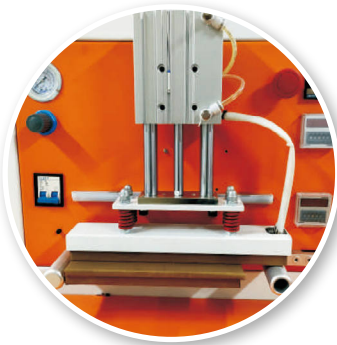
热压时间 Hot pressing time	4S	热压温度 Hot pressing temperature	170°C -200°C	气压 Ompressed air	0.6Mp
冷压时间 Cold pressing time	2S	冷压温度 Cold pressing temperature	20°C	功率 Power	4800W
电源 Power supply	220V/380V	机身尺寸 Dimension	1920*600*1820mm	重量 weight	274kg



GLK-105

SMALL POSITIONING MACHINE

小定位机



适用范围 APPLICABLE SCOPE

1. 男裤腰头专用定位机。

2. 圆筒型所有产品前进定位。
1. Special positioning machine for men's trouser waist.

2. Forward positioning of all cylindrical products.

设备优点 EQUIPMENT ADVANTAGES

1. 上、下发热独立可调。

2. 6 秒钟可定位腰头。

3. 代替了以前的烫斗工。

4. 大中小码一机实现。
1. The upper and lower heating can be adjusted independently.

2. 6 seconds to position the waist.

3. Instead of the previous ironer.

4. One machine implementation of large, medium and small sizes.

技术参数 TECHNICAL-PARAMETERS

热压时间 Hot pressing time	2S	气压 Ompressed air	0.6Mp
电源 Power supply	220V-240V/110V	功率 Power	800W
净重 Net weight	45kg	机身尺寸 Dimension	500*570*1250mm



应用场景 APPLICATION SCENARIO



GLK-107
REAR MIDDLE GLUE FEEDER

后中加胶机



适用范围 APPLICABLE SCOPE

- 1. 男裤腰头接驳处补胶。
- 2. 其它相似产品的补胶。
- 1. Rubber patch at the waist joint of men's trousers.
- 2. Glue replenishment of other similar products.

设备优点 EQUIPMENT ADVANTAGES

- 1. 全自动送料、切断、压烫。
- 2. 自带吹风、产品不移位。
- 3. 切断产品尺寸可调。
- 4. 触摸控制。
- 1. Automatic feeding, cutting and pressing.
- 2. Self contained hair dryer, no displacement of products.
- 3. The cutting product size is adjustable.
- 4. Touch control.

技术参数 TECHNICAL-PARAMETERS

速度 Belt speed	0-7cm/s	气压 Ompressed air	0.5Mp	槽宽度 Slot width	11mm (可定做)
温度 Nozzle temp	0-300°C	电源 Power supply	220V-240VAC/110VAC 50Hz/60Hz	功率 Power	600W
净重 Net weight	70kg	机身尺寸 Dimension	1230*640*500mm		



GLK-108
COMPOSITE MACHINE

复合机



适用范围 APPLICABLE SCOPE

- 1. 适用于无痕男裤腰头橡胶筋与 TPU 胶条复合。
- 2. 适用于女士内裤芽条橡胶筋复合胶条。
- 3. 适用于所有无痕橡胶筋与胶条复合。
- 4. 适用于 35mm 以下所有的产品复合。
- 1. It is suitable for non marking men's trouser waist rubber band and TPU tape composite.
- 2. Suitable for women's underwear bud strip rubber band composite tape.
- 3. It is applicable to all traceless rubber bands and adhesive strips.
- 4. It is applicable to all product composites below 35mm.

设备优点 EQUIPMENT ADVANTAGES

- 1. 适合大多数胶条复合芽条
- 2. 温度及速度可单独调控
- 3. 双高温长皮带送压，使胶条更好复合
- 4. 拉筒可定制，规格多选
- 5. 自动送条装置，防止打结，更好输送芽条
- 1. Suitable for most adhesive strips and compound sprouts
- 2. Temperature and speed can be adjusted separately
- 3. Double high temperature long belts for pressure delivery, so that the adhesive strips can be better compounded
- 4. The puller can be customized with multiple specifications
- 5. Automatic strip feeding device to prevent knotting and better convey sprouts

技术参数 TECHNICAL-PARAMETERS

速度 Belt speed	0-50mm/S	温度 Nozzle temp	0-300°C
电源 Power supply	220V	功率 Power	1200W
净重 Net weight	39kg	机身尺寸 Dimension	1150*300*1300mm
木箱总重 Total weight	62kg	出口木箱尺寸 Dimension	1100*340*1390mm

GLK-109

PNEUMATIC TENSION MACHINE

气动拉力机



功能描述 FUNCTION DESCRIPTION

适用于无痕圆筒形服装后道伸拉回弹，恢复因压烫导致的胶膜发硬等问题，增加弹力。
It is suitable for stretch-back rebound of the back channel of seamless cylindrical clothing to recover the hard film caused by pressing and increase the elasticity.

技术参数 TECHNICAL-PARAMETERS

电压 Voltage	220V	气压 Ompressed air	0.6Mp	尺寸 Dimension	1240*800*800mm
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P PART OF

COOPERATION 部分合作品牌

高端的设备，专注打造内衣品牌现代化企业
High-end equipment, focus on creating a modern underwear brand enterprise

累积荣获多项发明专利
Accumulated won a number of invention patents





 **销售服务**
Sales service

我司拥有专人专项的销售团队为您服务。
Our company has a dedicated sales team to serve you.

 **方案设计**
Design

对客户情况进行充分而专业的设计，根据您的需求推荐更适合您的产品。
Carry out sufficient and professional design for the customer's situation, and recommend products that are more suitable for you according to your needs.

 **售后培训**
After-sales training

提供产品的使用培训及维护保养等服务。
Provide product use training and maintenance services.

拓展国际市场
Expand International Markets

稳居国内市场，大步迈向国际市场。
本公司一向以立足中国，放眼世界为市场策略。
Stable in the domestic market and stride towards the international market.
The company has always been based in China and looking to the world as its market strategy.

您的 **满意** 是我们 **努力** 的方向
Your satisfaction is the direction of our efforts